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# Specific Gravity

Material .	High	Low	Material 4	High	Low	
Oive	22.7	_	Heat Resistant Alloys (cast)	8.14	7.53	
)smium.,,	22.5		Chromium Carbide Cermet	8.1	6.9	
ridium	21.5		Austenitic Stainless Steels	8.02	7.75	
latinum	19.4		Stainless Steels (cast)	7.99	7.52	
ungsten		-	Age Hardenable Stainless Steels	7.94	7.6	
old	19.3		High Temperature Steels	7.88	7.7	
Jranium	19.1	-	Carbon Steels	7.83	***	
antalum	16.6			7.83		
ungsten Carbide Cermet	15.2	13	Free-Cutting Steels			
lafnium	13		Low Alloy Steels (cast)	7.83		
ungsten-Titanium Carbide Cermet	13	10.5	Nitriding Steels	7.83	7.6	
Rhodium	12.4		Ultra High Strength Steels	7.83		
Ruthenium	12.2		Tin-Base Babbitts	7.76	7.3	
Palladium	12		Ferritic Stainless Steels	7.75	7.4	
Thorium	11.6		Low Alloy Steels	7.75		
ead & Its Alloys	11.3	10.7	Martensitic Stainless Steels	7.75	-	
ead-Base Babbitts.	10.62	9.30	Wrought Irons	7.69	-	
Silver	10.5	5.00	Austenitic Nodular Irons	7.43	minor	
	10.2		Aluminum Bronzes (cast)	7.33	7.5	
Molybdenum	9.96	7.70	Tin & Its Alloys	7.30	7.2	
Yellow Brasses (cast)	9.30	8.85	Malleable Irons	7.29	7.1	
Tin Bronzes (cast), High Leaded	9110	8.30	Nodular Irons.	7.21	7.1	
Cobalt-Base Superalloys	9.13		Titanium Carbide Cermet	7.2	5.5	
Copper	8.95	8.89		7.19	0.0	
Cupro-Nickels	8.94		Gray Irons		6.6	
Nickel Brasses & Bronzes (cast), Leaded	8.92	8.82	Zinc & Its Alloys	7.17	0.0	
Silicon Bronzes	8.91	7.09	Heat Resistant Nodular Irons	6.9		
Red & Semi-Red Brasses (cast),			Zirconium & Its Alloys	6.64	6.5	
Leaded	8.90	8.56	Vanadium	6.36	-	
Chromium Copper	8.88		Alumina Cermets	6.09	5.8	
Phosphor Bronzes	8.88	8.74	Molybdenum Disilicide	6	5.9	
Cobalt	8.86	-	Titanium & Its Alloys	4.73	4.4	
	8.86		Lead Silicate Glasses	4.3	3	
Gilding, 95%	8.85	8.60	Zircon	3.9	3.4	
Tin Bronzes (cast), Leaded	8.84	8.48	Alumina Ceramics	3.85	3.4	
Monel	8.83	0.40	Micas	3.8	2.0	
Leaded Commercial Bronze		8.41	Epoxies (cast), Ht Res	3.2	1.	
Leaded Brasses	8.82	5.41	Silicon Carbide	3.1	2.1	
Commercial Bronze, 90%	8.8	0.00		3.1	611	
Nickel Silvers	8.74	8.66	Silicon Nitride		2.	
Red Brass, 85%	8.74	-	Aluminum & Its Alloys (cast)	2.96	E e e	
Low Brass, 80%	8.66	-	Forsterite	2.9	2.5	
Cr-Ni-Co-Fe Superalloys	8.60	8.19	Steatite	2.9		
Columbium	8.58		Aluminum & Its Alloys	2.82	2.	
Tin & Aluminum Brasses	8.53	8.33	Aluminum Silicate Fibers	2.7	-	
Admiralty Brass	8.52	-	Cordierite	2.7	2.	
Cartridge Brass, 70%	8.52		Asbestos Fibers	2.6	2.	
Yellow Brass	8.47		Polycrystalline Glass	2.6	2.	
Duranickel & Inconel	8.44	8.08	Glass Fibers	2.54		
	8.44	5.00	Aluminum Silicate Glass	2.5	-	
Leaded Naval Brass	8.41	-	Boron Carbide	2.5	1.	
Naval Brass		7.9	Soda-Lime Glasses	2.5	-	
Nickel-Base Superalloys	8.4		Standard Electrical Ceramics	2.5	2.	
Muntz Metal	8.38			2.4	1.	
Manganese Bronze (A)	8.36		Epoxies (cast), GP	2.4	2.	
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Beryllium Copper	8.24	8.18	Fluorocarbon Fiber	2.3	2.	
Low Expansion Nickel Alloys	8.19	8.08	TFE Fluorocarbons	2.3		
Cr-Ni-Fe Superalloys	8.17	7.88	Alkyds, GP	2.24	2.	

 $<sup>\</sup>bullet$  Values represent high and low sides of a range of typical values.

# Specific Gravity

Material .	High	Low	Material +	High	Low
Plastics Laminates, Low Pressure	2.2	1.2	Epoxies (cast), Resilient.	1.25	_
Silica Glasses	2.2	-	Neoprene Rubber	1.25	-
Alkyds, Electrical	2.15	2.05	Silicone Rubber		Print.
CFÉ Fluorocarbons	2.15	2.10	Urethane Rubber		-
TFE Film	2.15	-	Cellulose Propionate		1.18
CFE Film.	2.11	-	Phenolics (molded)		3
Boron Nitride	2.1	-	Polycarbonate		
Alkyds, Impact	2.08	2	Polyvinyl Butyral	1.20	1.07
Melamines	2	1.43	Acrylics, GP	1.19	1.17
Silicones (molded)	2	1.6	Acrylics, High Impact	1.16	1.12
Hard Rubber	1.95	1.15	Ethyl Cellulose	1.16	1.10
Graphite	1.9	1.4	Ethyl Cellulose Film	1.16	1.14
Beryllium	1.85	*1.4	Rubber Hydrochloride Film	1.15	1.12
Epoxies (molded)	1.85	-	Nylons 6, 11, 66 & 610	1.14	1.09
Plastics Laminates, High Pressure	1.78	1.15	Nylon 6 Film	1.12	2.00
Magnesium Alloys	1.76	1.68	Modified Polystyrenes	1.11	1.04
Vinylidene Chloride	1.75	1.68	Nylon Fiber	1.1	2.01
Diallyl Phthalate, Asbestos-Filled	1.70	1.65	Imported Woods	1.09	0.14
Vinyl Fibers	1.7	1.3	Polystyrene Film	1.07	1.05
Polyvinylidene Chloride Film	1.68	1.0	Polystyrenes, GP	1.07	1.04
Bast Fibers	1.6	1.5	ABS Resins.	1.06	1.01
Carbon.	1.6	1.5	Methylstyrenes	1.06	1.01
	1.6	1.3	Nitrile Pubbes	1.00	1.01
Cotton Fiber	1.59	1.55	Nitrile Rubber	0.96	0.92
		1.40	Polyethylene Fibers	0.96	0.92
Cellophane	1.55 1.55	1.16	Polyethylenes, High Density	0.96	0.94
Polyvinyl Chloride	1.52	1.16	Polyethylene Film	0.945	0.92
Ureas		21.77	Polyethylenes, Medium Density	91.0	
Nylon, Glass-Filled	1.51	1.30	Styrene-Butadiene Rubber	0.94	
Cellulosic Fibers	1.5	1.3	Natural Rubber	0.93	
Fluorinated Acrylic Rubber	1.5	1.15	Polyethylenes, Low Density	0.925	0.910
Polyvinyl Chloride Film	1.50	1.15	Polypropylene	0.91	0.90
Allyls (cast)	1.46	1.20	Polypropylene Fiber	0.91	0.9
Cellulosic Films	1.46	1.16	Butyl Rubber	0.90	-
Polyesters (cast)	1.46	1.06	Polypropylene Film	0.90	-
Acetal	1.43	_	Wood Comp Board, Softboard	0.8	0.2
Acrylic Fibers	1.4	1.1	American Hardwoods	0.7	0.4
Animal Fibers	1.4	1.3	Wool Felts, Sheet	0.7	0.3
Cellulose Nitrate	1.40	1.35	American Softwoods	0.5	0.4
Chlorinated Polyether	1.4	400	Neoprene Foams	0.48	0,16
Diallyl Phthalate, Dacron Filled	1.4		Polyethylene Foam, Flexible	0.47	-
Polyester Fibers	1.4		Butadiene-Acrylonitrile Foam	0.4	0.16
Polyvinyl Formal	1.4	1.2	Urethane Foamed-in-Place, Rigid	0.4	0.008
Wood Comp Board, Hardboard	1.4	0.08	Wool Felts, Roll	0.4	0.2
Polyester Film	1.39	-	Prefoamed Epoxy, Rigid	0.32	0.08
Polysulphide Rubber.	1.35	-	Urethane Foams, Flexible	0.32	0.016
PVC-Nitrile Rubber Blend Film	1.35	1.18	Silicone Foams, Rigid	0.26	0.19
Cellulose Acetate	1.34	1.23	Phenolic Foamed-in-Place, Rigid	0.16	0.03
Diallyl Phthalate, Orlon Filled	1.34	1.31	Polystyrene Foamed-in-Place, Rigid	0.16	0.032
Phenolics (cast)	1.33	1.31	Prefoamed Cellulose Acetate.		
Polystyrenes, Glass-Filled	1.32	1.25	Rigid	0.13	0.06
Polyvinyl Alcohol	1.31	1.21	Natural Rubber Foam	0.112	0.096
Polyvinyl Alcohol Film	1.31	1.21	Butadiene-Styrene Foams	0.07	-
Vood Comp Board, Particle	1.28	0.42	Prefoamed Polystyrene, Rigid	0.07	0.02
Cellulose Acetate Butyrate	1.25	1.15	Vinyl Foams, Flexible	>0.064	

 $<sup>^{\</sup>star}$  Values represent high and low sides of a range of  $typical ^{\bullet}values.$ 

Comparisons of Materials

### Comparisons of Materials

# Thermal Conductivity\* Btu/hr/aqft/\*F/ft

Material .	High Low		, Material •	High	Low	
Silverb	242	0	Austenitic Stainless Steelsb	9.4	8	
Copper	226	196	Columbium Carbide	8.2	-	
Chromium Copper	187	200	Carbon <sup>b</sup>	5	3	
	172	-	Calciad	4.1	_	
Goldb		67.4	Zircon	3.6	2.9	
Aluminum & Its Alloys	135			2.4	0.9	
Plain Brasses	135	67	Cordierite & Forsterite			
Graphite <sup>b</sup>	120	70	Polycrystalline Glass	2.1	1.1	
Phosphor Bronzes	120	29	Steatite	1.94	1.45	
Beryllium Copper	110	100	Electrical Ceramics	1.6	0.9	
eaded Brasses	104	67	Magnesia <sup>d</sup>	1.5	Serve.	
Tungstenb	96.6		Wood Comp Board	1.5	0.08	
Aluminum & Its Alloys (cast)	92.5	51.0	Wool Felts (1 in.), Sheet	0.91	0.30	
Bervlliumb	87	_	Silicon Nitrided	0.9	-	
	84.5		Epoxies (cast)	0.8	0.1	
Molybdenum <sup>b</sup>		24		0.8	0.2	
Magnesium Alloys	80	24	Silica Glasses <sup>b</sup>			
Tin & Aluminum Brasses	67	58	Silica, Vitreousd	0.8	-	
Zinc & Its Alloys	65.3	60.5	Borosilicate Glassesb	0.7	-	
Fungsten Carbide Cermet	50.1	25.7	Alkyds	0.60	0.20	
Rhodiumb	50	-	Wood Comp Board, Softboard	0.6	0.3	
Platinum <sup>b</sup>	42	-	Lead Silicate & Soda-Lime Glassesb	0.5	2000	
	41		Zirconia <sup>d</sup>	0.5		
Palladiumb		21.7	Polyvinyl Alcohol	0.46	-	
Low Alloy Steels <sup>b</sup>	38.5			0.41	0.17	
Tin & Its Alloys	37	34	Melamines			
Nickel & Its Alloysb	36	8.7	Micas	0.4	0.2	
Wrought Ironsb	34.5		Phenolics (molded)	0.39	0.10	
Gray Irons (cast)b	34	24	Wool Felts (1 in.), Roll	0.39	0.24	
ridiumb	34	_	Plastics Laminates, High Pressure	0.29	0.17	
Aluminum Bronzes (cast)	33	22	Ureas	0.24	0.17	
	32.9	16.5	Cellulose Acetate & Propionate	0.19	0.10	
Fungsten-Titanium Carbide Cermet		1		0.19		
Columbium & Tantalumb	31.5	-	Polyethylenes	0.17	0.09	
Silicon Bronzes	31	20	Ethyl Cellulose			
Nitriding Steelsb	30	-	Acrylics	0.15	0.10	
Walleable Irons	29.5	-	CFE Fluorocarbons	0.145	-	
Alumina Cermets	29	-	Nylons 6, 11, 66 & 610	0.14	0.10	
Silicon Carbided	29	9	Styrene-Butadiene & Nitrile Rubber	0.14	****	
Fin Bronzes (cast), Leaded	28	_	TFE Fluorocarbons	0.14	-	
	27	_	Acetal	0.13	-	
Carbon & Free-Cutting Steels <sup>b</sup>				0.13	-	
ow Alloy Steels (cast)b	27	-	Cellulose Nitrate	0.12	0.08	
in Bronzes (cast), High Leaded	27		ABS Resins		0.00	
Cupro-Nickels & Nickel Silvers	26	17	Nylon, Glass-Filled	0.12	***	
Thorium	21.4	-	Polyesters (cast)	0.12	0.10	
Martensitic Stainless Steelsb	21.2	11.7	Silicone Rubber	0.12	0.11	
Nodular or Ductile Ironsb	20	18	Neoprene Rubber	0.11		
Lead & Its Alloysb	19.6	16.0	Polycarbonate	0.11		
	18.0	11.9	Polyvinyl Chloride	0.10	0.07	
Cobalt-Base Superalloys		1		0.097	0.08	
High Temperature Steels*	17.3	15.8	Silicones (molded)	0.09	0.00	
Boron Nitride	16.6	-	Polyvinyl Formal		-	
Ultra High Strength Steels	16.6	-	Natural Rubber	0.08		
Boron Carbided	16	-	Polypropylene	0.08	-	
leat Resistant Alloys (cast)b	51.2	7.7	Polystyrenes, GP	0.08	0.06	
Ferritic Stainless Steelsb	15.1	12.1	Modified Polystyrenes	0.07	0.02	
Cr-Ni-Fe Superalloys	15	12.2	Butyl Rubber	0.05	-	
	15	9.5	Vinylidene Chloride	0.05	2000	
Nickel-Base Superalloys			Urethane Foamed-in-Place, Rigid	0.03	0.01	
Stainless Steels (cast)b	14.5	8.2				
Jranium	14.5	-	Neoprene Foams	0.029	0.02	
Fin-Lead-Antimony Alloysb	14	-	Prefoamed Cellulose Acetate, Rigid	0.027	0.02	
Tantalum Carbide	12.8	-	Butadiene-Acrylonitrile Foams,	0.025	0.02	
Age Hardenable Stainless Steelsb	12.1	8.87	Natural Rubber Foam	0.025	0.02	
Pirannium Carbida	11.9		Silicone Foams, Rigid	0.025	****	
Zirconium Carbide	10.7	6.2	Phenolic Foamed-in-Place, Rigid	0.02	-	
Alumina Ceramics <sup>b</sup>			Polystyrene Foamed-in-Place, Rigid	0.02	-	
Low Expansion Nickel Alloysb	10.3	7.8				
Titanium Carbide		-	Prefoamed Epoxy, Rigid	0.02		
Titanium & Its Alloysb	9.8	4.3	Prefoamed Polystyrene, Rigid	0.02		
Zirconium & Its Alloysb	9.6	8.1	Butadiene-Styrene Foams	0.018	Monion	
Beryllia <sup>d</sup>	9.52	-	Thoriad	0	-	

 $<sup>^{\</sup>circ}$  Values represent high and low sides of a range of typical values at room temperature except where noted.  $^{\circ}$  At temperatures between 120 and 212 F.  $^{\circ}$  At temperatures between 212 and 1800 F.  $^{\circ}$  At temperatures above 1800 F.

#### Coefficient of Thermal Expansion\*

10-0 in./in./°F

Material .	High	Low	Material .	High	Low
Silicone Rubber	670	-	Cupro-Nickels & Nickel Silvers	9.3	9
Nitrile Rubber	390	-	Nickel & Its Alloysd	9.2	6.8
Natural Styrene-Butadiene Rubber	370	-	Cr-Ni-Co-Fe Superalloysd	9.1	8
Neoprene Rubber	340	_	Low Alloy Steelsd	8.6	6.3
Butyl Rubber	320	-	Carbon Free-Cutting Steelsd	8.4	8.1
Polyethylenes, Medium & High Density	167	83	Low Alloy Steels (cast)d	8.3	8
Polyvinyl Butyral	127	44	Age Hardenable Stainless Steels	8.2	5.5
Ethyl Cellulose	110	55	Gold o	7.9	
Polyethylenes, Low Density	110	89	High Temperature Steelsd	7.9	6.3
Silicon Bronzes	100	98	Magnesia •	7.8	-
Cellulose Acetate & Propionate	90	44	Ultra High Strength Steels <sup>d</sup>	7.61	5.68
Vinylidene Chloride	87.8	44	Calcia e	7.6	0.00
	71	46	Malleable Irons o	7.5	5.9
Nylons 6 & 11			Titanium Carbida Cormetd		4.3
Polyvinyl Alcohol	66.5	38.8	Titanium Carbide Cermetd	7.5	
Cellulose Nitrate	66	44	Wrought Irons	7.4	-
Phenolics (cast)	66	33	Titanium & Its Alloysd	7.1	4.9
Polypropylene	62		Cobalt <sup>d</sup>	6.8	-
ABS Resins and Modified Polystyrenes	56	22	Martensitic Stainless Steels	6.5	5.5
Polyesters (cast)	56	28	Nitriding Steelsd	6.5	
Nylons 66 & 610	55	-	Palladium °	6.5	
TFE Fluorocarbons	55	-	Beryllium <sup>b</sup>	6.4	-
Acrylics and Epoxies (cast)	50	30	Chromium Carbide Cermet	6.3	5.8
Urethane Foams	50	14	Thorium <sup>b</sup>	6.2	_
Acetal and Chlorinated Polyether	45	44	Ferritic Stainless Steels®	6	5.8
	44	33		6	5.0
Polystyrenes, GP			Gray Irons (cast)	-	
Polyvinyl Formal	42.7	35.5	BeryHium Carbided	5.8	-
Polycarbonate	39	_	Low Expansion Nickel Alloys	5.5	1.5
CFE Fluorocarbons	38.8	_	Beryllia & Thoria	5.3	-
Diallyl Phthalate	35	15	Alumina Cermetsd	5.2	4.7
Silicones (molded)	32.2	4.5	Lead Silicate Soda-Lime Glasses	5.1	4.8
Melamines and Alkyds	31.7	8.2	Molybdenum Disilicide	5.1	-
Micas, Natural & Syntheticb	27	18	Rutheniumb	5.1	-
Phenolics (molded)	25	8.3	Platinum °	4.9	(Marcon)
Prefoamed Cellulose Acetate, Rigid	25	20	Vanadium <sup>b</sup>	4.8	
Prefoamed Polystyrene, Rigid	25	20	Forsterite °	4.7	-
	24	22	Phodiumh	4.6	
Polystyrenes, Glass-Filled			Rhodiumb,		_
Prefoamed Epoxy, Rigid	22	16	Tantalum Carbided	4.6	-
Aica, Glass-Bondedb	20	5.8	Boron Nitrided	4.3	terms.
inc & Its Alloys	19.3	10.8	Titanium Carbided	4.1	-
lylon, Glass-Filled	17	12.5	Polycrystalline Glass o	4	0.2
lastics Laminates, High Pressure	17	5.5	Steatite*	4	3.3
ead & Its Alloys	16.3	14.4	Tungsten Carbide Cermet	3.9	2.5
Magnesium Alloys <sup>b</sup>	16	14	Columbium <sup>d</sup>	3.82	_
reas	15	12	Iridiumb	3.8	-
in-Lead-Antimony Alloys	14.6	10.9	Alumina Ceramics	3.7	3.1
poxies (molded)	14		Zirconium Carbided	3.7	
lastics Laminates, Low Pressure	14	10	Osmium and Tantalum <sup>b</sup> ,	3.6	-
	13.7	11.7	Zirconium & Its Alloysb	3.6	3.1
luminum & Its Alloys					3.1
in & Its Alloys o	13	-	Hafnium <sup>b</sup>	3.4	
ranium°	12.1		Polyvinyl Chloride	3.3	2.8
in & Aluminum Brasses	11.8	10.3	Zirconia*	3.1	
lain & Leaded Brasses e	11.6	10	Molybdenum <sup>b</sup>	3	_
ilver*	10.9		Borosilicate Glasses o	2.5	1.8
r-Ni-Fe Superalloysd	10.5	9.2	Aluminum Silicate Glass	2.3	-
eat Resistant Alloys (cast)d	10.5	6.4	Silicon Carbideo	2.2	2.4
odular or Ductile Irons (cast)	10.4	6.6	Tungsten <sup>b</sup>	2.2	-
tainless Steels (cast)d	10.4	6.4	Cordierite*	2.1	-
n Bronzes (cast) •				2.1	
	10.3	10	Electrical Ceramics		1.0
ustentic Stainless Steels*	10.2	9	Zircon o	1.8	1.3
hosphor Bronzes o	10.2	9.6	Boron Carbide®	1.7	-
oppers*	9.8	-	Carbon and Graphite®	1.5	1.3
ckel-Base Superalloysd	9.8	7.7	Silicon Nitrided	1.4	-
uminum Bronzes (cast)	9.5	9	Silica Glasses o	0.5	0.3
balt-Base Superalloysd	9.4	6.8	Silica, Vitreous*	0.28	_
eryllium Copper®	9.3	0.0	Wool Felts <sup>b</sup>	0	

Values represent high and low sides of a range of typical values. Values for plastics materials are for a range of temperatures between -22 and 86F (ASTM D696).
 Value at room temperature only.
 Value for a temperature range between room temperature and 212-750 F.
 Value for a temperature range between room temperature and 1000-1800 F.
 Value for a temperature range between room temperature and 2200-2875 F.

Comparisons of Materials

### Comparisons of Materials

#### **Electrical Resistivity**<sup>a</sup>

Microhm-cm

Material -	High	Low	Material .	High	Low	Material #	High	Low
Polyethylenes, Low			Cellulose Acetate			Low Alloy Steels		
Density	1025	1023	Butyrate	1018	1016	(23XX)	28.4	-
Polystyrenes, GP	1025	1024	Melamines, Shock Res.	1018	1015	Molybdenum		
TFE, FEP Fluorocar-			Phenolics (molded),			Disilicide	27.2	21.5
bons		_	Very High Shock	1018	-	Hard Leads	27.1	22
CFE Fluorocarbon		_	Polyesters (cast),			Vanadium	25	_
Polymethylstyrene		2.0 x 1020		1018	_	Low Alloy Steels	2.5	
Micas		1019	Ureas	5 x 1017	5 x 1016		22.3	_
Modified Polystyrenes		1018	Methylstyrene-	0.10	0.4.40	Low Alloy Steels	LLIU	
Polypropylene	>1022	10	Acrylonitrile	2.6 x 1017		(51XX, 61XX)	21	
Polystyrenes, Glass-	1 -10		Cellulose Nitrate	1.5 x 10 <sup>17</sup>	10 x 1018	Soft Leads	20.6	
	3.5 x 10 <sup>22</sup>		Rubber Phenolics	1017	1012	Low Alloy Steels	20.0	
Filled	2.1 x 10 <sup>22</sup>		Melamines, Glass	10	10		20	15
Polycarbonate			Fiber-Filled	7 x 1016		(cast)	20	13
Acrylics, High Impact					1011	Tantalum Carbide		14.0
orsterite	2 x 10 <sup>22</sup>		Diallyl Phthalate	2.5 x 1016	1014	Carbon Steels	19	14.3
olycrystalline Glass.	2 x 10 <sup>22</sup>	6.3 x 10 <sup>9</sup>	Soda-Lime Glassesb	4 x 1015	-	Low Alloy Steels		
Plastics Laminates,	1000		Beryllium Carbide	1.1 x 10 <sup>a</sup>		(40XX)	19	-
Low Pressure	1022	1017	Carbon	4600	3500	Thorium	18	
Polyvinyl Chloride	1023	4 x 1017	Graphite	1300	800	Low Alloy Steels		
/inylidene Chloride	1022	1020	Gray Irons	200	50	(13XX)	17	-
Aluminum Silicate			Titanium & Its Alloys.	176	90	Magnesium Alloys	17	5
Glass <sup>b</sup>	>1021		Nickel-Base Super-			Carbon Steels (cast)	16	13
Borosilicate Glassesb.	>1021	1018	alloys	148	118	Phosphor Bronzes	16	3.6
ead Silicate Glassesb	>1021	1020	Heat Resistant Alloys			White Metal	15	_
olyethylenes, Medi-			(cast)	112	70	Platinum	14.9	_
um & High Density.	>1021	_	Titanium Carbide	105	_	Free-Cutting Steels	14.3	_
Silica Glassesb	>1021	_	Cr-Ni-Fe Superalloys	104	91	Columbium	14.2	
poxies (molded)	9 x 10 <sup>21</sup>	1020	Austenitic Nodular	201	- 52	Tantalum	12.4	
lylon, Glass-Filled	5.5 x 10 <sup>21</sup>	1.5 x 10 <sup>21</sup>	Irons	102	_	Wrought Irons	11.97	
hlorinated Polyether.	5 x 10 <sup>21</sup>	2.5 7 10	Age Hardenable	102		Grade A Tin	11.5	
lcrylics (cast)	1021		Stainless Steels	98	75.7	Palladium	10.8	
Cellulose Propionate	1021	1018	Cobalt-Base Super-	30	13.1	Osmium	9.5	
	1021	1018		93	23.7			_
lylons 6 & 11	10	10.0	alloys.	90		Admiralty Metal, Ann.	8.9	-
tandard Electrical	1001	1010	Stainless Steels (cast)	90	71	Ruthenium	7.6	-
Ceramics	1021	1018	Low Expansion Nickel			Tin & Aluminum		
ordierite	>1020	-	Alloys	81	48	Brasses	7.5	6.6
olyvinyl Butyral	>1020	-	Austenitic Stainless			Leaded Brasses	6.6	4.1
teatite	$>10^{20}$	-	Steels	78	69	Zinc Alloys (cast)	6.54	6.37
ircon	>1020		Columbium Carbide.	74		Yellow Brass, Ann	6.4	-
crylics, GP	1020		Zirconium & Its Alloys	74	40	Aluminum & Its		
lkyds	1020	-	Martensitic Stainless			Alloys	6.3	2.8
poxies (cast), GP &			Steels	72	40	Cartridge Brass, 70%.		
Ht Res	1020	1018	Nodular Irons	68	66	Ann	6.2	-
thyl Cellulose	1020	1018	Ferritic Stainless			Zinc, CR	6.1	-
elamines, GP	1020	1018	Steels	67	60	Zinc, HR	6.06	
BS Resins	>8 x 1019	0.5 x 1019	Nickel & Its Alloyse.	65.3	8.3	Beryllium Copper	5.82	4.82
licones (molded)	>5 x 1019	>3.4 x 1019	Zirconium Carbide	63.4	0.5	Tungsten	5.48	4.02
cetal	>4 x 10 <sup>19</sup>	-3.4 × 10	Uranium	50	25	Low Brass, 80%, Ann.	5.4	
	4.5 x 10 <sup>19</sup>			30	23			-
ylons 66 & 610		_	Pearlitic Malleable	41.0	20.0	Iridium	5.3	-
oron Nitride	1.7 x 1019	-	Irons	41.2	38.2	Molybdenum o	5.17	-
lyls (cast)	>1019	10.1	Cupro-Nickels	37	15	Beryllium	5	-
ellulose Acetate	1019	1016	Standard Malleable			Rhodium	4.51	-
elamines, Elec	1019	1017	Irons	.32	-	Red Brass, 85%, Ann.	4.7	-
nenolics, Elec	1019	6 x 1018	Hafnium	30	- 1	Commercial Bronze,		
nenolics (molded),			Low Alloy Steels			90%, Ann	3.9	-
GP	1019	1015	(43XX, 48XX)	30	-	Gilding, 95%, Ann	3.1	-
lyesters (cast), Rigid	1019	-	Nitriding Steels	29	27	Gold	2.35	-
nenolics (cast),			Tin-Lead-Antimony			Copper	2.03	1.71
Mech & Chem	7 x 1018	1018	Alloys	28.7	25.6	Silver	1.59	

 $<sup>^{\</sup>rm o}$  Values represent high and low sides of a range of typical values at room temperature except where noted.  $^{\rm b}$  At temperatures between 120 and 212 F.  $^{\rm o}$  At 32 F.

Material 4	High	Low	Material 4	High	Low	Material &	High	Low
Micas, Natural & Syn-			Nylons 6 & 11	500	420	Polyvinyl Butyral	400	
thetic	2000	1000	Polyesters (cast), Allyl			Silicones (molded)	400	250
Polymethylstyrene	1950	890	Type	500	330	Ureas	400	300
Polyvinyl Chloride	1400	24	TFE Fluorocarbons	500	400	Rubber Phenolics	375	250
Plastics Laminates, High			Polyethylenes	480	-	Melamines, Shock		
Pressure	1000	70	Nylons 66 & 610	470	385	Res	370	130
Polypropylene	820	769	Epoxies (molded)	468	334	Phenolics (molded), Very		
Plastics Laminates, Low			Cellulose Propionate	450	300	High Shock	370	200
Pressure	800	100	Diallyl Phthalate	450	275	Alkyds	350	300
Modified Polystyrenes	650	300	Phenolics (cast), GP			Polycrystalline Glass	350	250
Methylstyrene-Acryloni-			Decorative	450	300	Phenolics, Ht Res	350	100
trile	610	ACC.	Melamines, Elec	430	350	Melamines, GP	330	310
Cellulose Acetate	600	250	Phenolics (molded), GP.	425	200	ABS Resins, Extra High		
Cellulose Nitrate	600	300	Polystyrenes, Glass-Filled	425	340	Impact	312	-
CFE Fluorocarbons	600	530	ABS Resins, High Impact	416	350 -	Alumina Ceramics	300	200
Hard Rubber	600	344	Cellulose Acetate Buty-			Standard Electrical		
Mica, Glass-Bonded	600	270	rate	400	250	Ceramics	300	55
Polyvinyl Formal	600	400	Chlorinated Polyether	400	-	Zircon	290	60
Polyesters (cast), Rigid	570	340	Melamines, Cellulose			Steatite	280	145
Epoxies (cast)	550	350	Elec	400	350	Forsterite	250	-
Polystyrenes, GP	>500	-	Phenolics (cast), Mech &			Phenolics (cast), GP		
Acetal	500	-	Chem	400	350	Transparent	250	75
Acrylics	500	400	Polycarbonate	400	-	Cordierite	230	140
Ethyl Cellulose	500	350	Polyesters (cast), Non-			Polyethylene Foam,		
Nylon, Glass-Filled	500	400	rigid	400	220	Flexible	220	-

Comparisons of Materials

#### **Dielectric Constant of Nonmetallics**<sup>a</sup>

Material 4	High	Low	Material *	High	Low	Material *	High	Low
Mica, Glass-Bonded	40	6.9	Borosilicate Glass	5.1	4	Modified Polystyrenes,		
Phenolics (cast)	11	4	Silicones (molded)	5.1	3.6	Extra High Impact	3.3	1.9
Alumina Ceramics	9.6	8.2	Alkyds, GP	5	4.8	Polyvinyl Butyral	3.3	-
Lead Silicate Glass	9.5	6.6	Rubber Phenolics	5	-	Acrylics	3.2	2.7
Zircon	9.2	5.3	Vinylidene Chloride	5	3	Polyvinyl Formal	3	-
Polyvinyl Chloride Micas, Natural & Syn-	9.1	2.3	Hard Rubber Polyesters (cast), Allyl	4.95	2.90	Polycarbonate	2.96	-
thetic	8.7	5.4	Туре	4.8	3.3	trile	2.81	-
Phenolics (molded)	8	4	Alkyds, Elec & Impact	4.5	4.2	Chlorinated Polyether	2.8	esent.
Soda-Lime Glass	7.4	7.2	Diallyl Phthalate	4.5	3.3	Epoxies, Resilient	2.8	2.6
Melamines	7.2	4.7	Nylons 6 & 11	4.5	3.5	Polystyrenes, GP	2.65	2.4
Cellulose Acetate	7	3.2	Epoxies (cast)	4.4	2.6	Polymethylstyrene	2.48	-
Standard Electrical			Epoxies, GP	4.4	3.4	CFE Fluorocarbons	2.37	2.30
Ceramics	7.0	5.4	Boron Nitride	4.2	-	Polyethylenes	2.3	-
Ireas	6.9	6.4	ABS Resins, Low Temp			Polypropylene	2.1	2
lastics Laminates, High			Impact	4.1	2.8	TFE Fluorocarbons	2	-
Pressure	6.8	3.3	Epoxies, Ht Res	4	3.5	Prefoamed Epoxy, Rigid	1.55	1.19
orsterite	6.5	6.2	Modified Polystyrenes	4	2.5	Polyethylene Foam,		
teatite	6.5	5.5	Polyesters (cast), Rigid.	4	2.8	Flexible	1.49	-
ellulose Nitrate	6.4	_	Nylon, Glass-Filled	3.9	3.4	Urethane Rubber		
Iluminum Silicate Glass Cellulose Acetate Buty-	6.3	-	Silica Glass ABS Resins, Extra High	3.8	-	Foamed-in-Place, Rigid Silicone Foams,	1.40	1.0
rate	6.2	3.2	Impact	3.78	_	Rigid	1.26	1.23
ordierite	6.2	4.	Acetal	3.7		Polystyrene Foamed-in-		
olyesters (cast), Non-			ABS Resins, High Impact.	3.6	2.8	Place, Rigid	1.19	-
rigid	6.1	3.7	Cellulose Propionate	3.6	3.4	Prefoamed Cellulose		
lastics Laminates, Low			Ethyl Cellulose	3.6	2.8	Acetate, Rigid	1.12	1.10
Pressure	5.6	3.4	Nylons 66 & 610	3.6	3.4	Prefoamed Polystyrene,		
olycrystalline Glass	5.6	-	Polystyrenes, Glass-Filled	3.41	2.74	Rigid	<1.07	Marco.

<sup>\*</sup> Values represent high and low sides of a range of typical values at 10s cycles.

Values represent high and low sides of a range of typical values.

### Melting Points of Metals and Ceramics<sup>a</sup>

Fahrenheit

Material #	High	Low	Material 4	High	Low	Material 4	High	Low
Tungsten	6152	-	Carbon Steels	2775	2700	Phosphor Bronzes	1970	1550
Thoria	6000	-	Low Alloy Steels	2760	2600	Gilding, 95%	1950	1920
Tantalum	5425	-	Heat Resistant Alloys			Gold	1945	-
Magnesia	5070	No.	(cast)	2750	2350	Aluminum Bronzes (cast).	1937	1880
Osmium	4890	-	High Temperature Steels.	2750	2660	Commercial Bronze	1910	1870
Molybdenum	4760	anni.	Stainless Steels (cast)	2750	2550	Leaded Brasses	1900	1610
Calcia & Zirconia	4710	-	Wrought Irons	2750		Tin Bronzes (cast),		
Beryllia	4620	****	Cobalt	2723		Leaded	1830	1570
Ruthenium	4530		Cr-Ni-Fe Superalloys	2664	2225	Beryllium Copper	1800	1600
Iridium	4450	****	Austenitic Stainless			Tin Bronzes (cast), High		
Columbium	4379	-	Steels	2650	2500	Leaded	1800	1700
Molybdenum Disilicide		3595	Nickel & Its Alloys	2635	2300	Tin & Aluminum Brasses.	1780	1590
Rhodium			Low Expansion Nickel			Silver	1761	
Silicon Nitride		-	Alloys	2606	2600	Aluminum Silicate Glass	1675	-
Hafnium			Nickel-Base Superalloys.	2600	2318	Borosilicate Glass	1500	1300
Alumina Cermets	3362	2000	Cobalt-Base Superalloys	2570	1600	Soda-Lime Glass	1330	1285
Zirconium & Its Alloys		3300	Age Hardenable Stainless			Aluminum & Its Alloys	1215	935
Platinum	3224		Steels	2550	2500	Magnesium Alloys	1200	830
Thorium	3180		Cr-Ni-Co-Fe Superalloys	2470	2350	Aluminum & Its Alloys		
Titanium & Its Alloys	3135	2730	Beryllium	2341	-	(cast)	1195	910
/anadium		****	Cupro-Nickels	2260	2020	Lead Silicate Glasses	1160	1075
Fused Silica Glass	3050	200	Austenitic Nodular Irons.	2250	-	Tin-Lead-Antimony Alloys.	792	358
Boron Nitride	>3000		Chromium Copper	2147	-	Zinc & Its Alloys	792	727
alladium	2829	-	Uranium	2071	-	Soft Lead	623	617
Martensitic Stainless			Heat Resistant Nodular			Hard Lead Alloys	610	490
Steels	2800	2500	Irons	2150	2050	Pewter	565	475
6% Silica Glass	2800	-	Nickel Silvers	2030	1870	Lead-Base Babbitts	540	460
erritic Stainless			Silicon Bronzes	1990	1780	White Metal	475	Monte
Steels	2790	2600	Coppers	1981	1949	Hard Tin	443	-

<sup>«</sup>Values represent high and low sides of a range of typical values.

### Maximum Service Temperatures of Plastics and Rubber<sup>a</sup>

Fahrenheit

Material +	High	Low	Material 4	High	Low	Material 4	High	Low
Silicones (molded)	>700	>600	Prefoamed Cellulose			Butadiene-Acrylonitrile		
TFE Film	585	566	Acetate, Rigid	350	200	Foams	210	-
Silicone Rubber	550		Alkyds, GP	345	295	Rubber Hydrochloride		
Plastics Laminates, Low			Alkyds, Elec	300	_	Film	205	-
Pressure	500	250	Allyls (cast)	300		Acrylics	200	140
TFE Fluorocarbons	500		Butyl Rubber	300		Polystyrenes, Glass-		
Polyester Film	490		Diallyl Phthalate,			Filled	200	190
Diallyl Phthalate	450	300	Orlon-Filled	300	No.	PVC-Nitrile Rubber Blend		
Fluorinated Acrylic			Nylons 66 & 610	300	225	Film	200	2000
Rubber	450	-	Phenolic Foamed-in-			Urethane Foams, Flexible	200	
Phenolics, Shock & Ht			Place, Rigid	300		Modified Polystyrenes	190	120
Res.	450	250	Polypropylene Film	300	-	Acetal	185	-
Viton Rubber	450	-	Rubber Phenolics	300	212	Polystyrene Foamed-in-		
Cellulosic Films	400	140	Plastics Laminates,	777		Place, Rigid	185	-
Epoxies (cast), Ht Res	400	pose	GP	295	245	Natural Rubber	180	-
FEP Fluorocarbons	400	and a	Polyester (cast), Rigid	295	245	Neoprene Foams	180	-
Melamines, Glass-Filled	400	300	Polyvinylidene Chloride			Polystyrenes, GP	180	140
Nylon, Glass-Filled	400	300	Film	290	Marries .	Polyvinyl Chloride Film,		
Phenolics (molded),			Melamines, Fabric-Filled	250	-	Nonrigid	180	150
Shock & Heat	400	350	Melamines, Shock Res	250	Anna .	Styrene-Butadiene		
Plastics Laminates, Elec.	400	160	Nitrile Rubber	250	_	Rubber	180	-
Irethane Foamed-in-		-	Nylons 6 & 11	250	200	Epoxies (cast), GP	175	-
Place, Rigid	400		Polyethylene Film	250	200	Prefoamed Polystyrene,		
CFE Film	395	300	Polysulfide Rubber	250	-	Rigid	175	155
Melamines, Cellulose or			Neoprene Rubber	240	-	Polyvinyl Formal	165	130
Mineral-Filled	395	205	Urethane Rubber	240	-	Butadiene-Styrene Foams	160	
FE Fluorocarbons	380	-	Polyvinyl Chloride	220	140	Natural Rubber Foam	160	****
lylon 6 Film	380	-	Methylstyrenes	212	210	Cellulose Nitrate	140	120
Ilkyds, High Str	350	-	Vinylidene Chloride	212	170	Epoxies (cast), Resilient.	122	-
henolics (molded), GP.	350	300	Melamines, GP	210	-	Polyvinyl Butyral	115	-

<sup>·</sup> Values represent high and low sides of a range of typical values.

### Specific Heat\*

Btu/lb/°F

Material +	High	Low	Material 🔸	High	Low
Nylon 6 & 11	0.6	0.4	Low Expansion Nickel Alloys	0.123	0.120
Allyl (cast)	0.56	0.26	Austenitic Stainless Steels	0.12	***
Polyester, Rigid	0.56	0.30	Cobalt-Base Superalloys	0.12	0.09
Polyethylenes	0.55	0.46	Ferritic Stainless Steels	0.12	0.11
Nylon 66 & 610	0.5	0.3	Low Alloy Steels	0.12	0.10
Polypropylene	0.46	-	Nitriding Steels	0.12	0.11
Beryllium	0.45	-	Vanadium	0.12	-
Cellulose Acetate	0.42	0.3	Carbon Steels	0.11	0.10
Cellulose Acetate Butyrate	0.4	0.3	Cr-Ni-Fe Superalloys	0.11	0.10
Cellulose Propionate	0.4	0.3	Free-Cutting Steels	0.11	0.10
Phenolics, GP	0.40	0.36	Low Alloy Steels (cast)	0.11	0.10
Polyvinyl Butyral	0.4	aces.	Martensitic Stainless Steels	0.11	****
ABS Resins	0.38	0.35	Nickel-Base Superalloys	0.11	0.09
Acetal	0.35		Wrought Irons	0.11	****
Acrylics	0.35	0.34	Inconel	0.109	News
Modified Polystyrenes	0.35	0.30	Cr-Ni-Co-Fe Superalloys	0.108	0.10
Nylon, Glass-Filled	0.35	0.30	Beryllium Copper	0.10	-
Phenolics, High Shock	0.35	0.31	Copper Alloys	0.10	0.09
Polystyrene, GP	0.35	0.33	Nickel & Its Alloys	0.10	0.13
Rubber Phenolics	0.33	0.00	Zinc & Its Alloys	0.10	0.95
Silicon Carbide	0.33	0.29	Cupro-Nickels	0.09	0.00
Phenolics, Very High Shock	0.32	0.28	Leaded Brasses	0.09	-
/inylidene Chloride	0.32	0.20	Nickel Silvers	0.09	_
Polyvinyl Alcohol	0.3		Phosphor Bronzes	0.09	-
Polystyrenes, Glass-Filled	0.27	0.24	Plain Brasses	0.09	-
Prefoamed Polystyrene, Rigid	0.27	0.24	Silicon Bronzes	0.09	-
Micas	0.25	0.13	Tin & Aluminum Brasses	0.09	-
TFE Fluorocarbons	0.25	0.13	Zircon & Its Alloys	0.07	-
Magnesium Alloys	0.23	_	Columbium	0.065	-
	0.23	0.22	Molybdenum	0.65	-
Aluminum & Its Alloys	0.23		Tin-Lead-Antimony Alloys.	0.05	_
CFE Fluorocarbons	0.22			0.059	-
Borosilicate Glass	0.2	-	Rhodium	0.059	-
Soda-Lime Glass			Palladium	0.057	
used Silica Glass	0.19	0.10	Ruthenium		-
Polycrystalline Glass	0.19	0.18	Silver	0.056	***
Aluminum Silicate Glass	0.18		Tin & Its Alloys		-
Carbon	0.18	-	Tantalum	0.036	-
Graphite	0.18		Hafnium	0.035	-
6% Silica Glass	0.18	0.10	Tungsten	0.034	2 221
ead Silicate Glass	0.17	0.16	Lead & Its Alloys	0.032	0.031
Alumina Cermets	0.16	0.14	Gold	0.031	-
leat Resistant Alloys (cast)	0.14	0.11	Iridium	0.031	-
stainless Steels (cast)	0.14	0.11	Osmium	0.031	-
Malleable Irons	0.13	-	Platinum	0.031	-
litanium & Its Alloys	0.13	0.12	Thorium	0.03	*****
Monel	0.127	Name of	Uranium	0.03	2000

Comparison of Materials

<sup>•</sup> Values represent high and low sides of a range of typical values.

# Modulus of Elasticity in Tension<sup>a</sup>

100,000 psi

Material 4	High	Low	Material 4	High	Low
t - Carbida Cormot	943	616	Tellurium Copper	160	-
ungsten Carbide Cermet	806	655	Tin & Aluminum Brasses	160	150
ungsten-Titanium Carbide Cermet	800	- 000	Zirconium & Its Alloys	140	138
smium	740		Aluminum Silicate Glass	127	-
idium	680	132	Boron Nitride	124	-
ilicon Carbide		132	Gold	120	_
uthenium	600	420	Mica, Glass-Bonded	120	70
itanium Carbide Cermet	570		Silver	110	_
lumina Ceramics	500	320	Silver	106	100
ungsten	500	-	Aluminum & Its Alloys	102	-
eryllium	440	-	Fused Silica Glass	100	90
oron Carbide	420	-	Soda-Lime Glass	100	30
Nolybdenum	420	-	Standard Electrical Ceramics	100	
thodium	420	-	Thorium		68
Jumina Cermets	410	370	Borosilicate Glass	98	00
obalt-Base Superalloys	360	270	96% Silica Glass	97	70
ligh Temperature Steels	316	290	Lead Silicate Glass	90	76
	311	288	Pewter	77	-
r-Ni-Co-Fe Superalloys	310	2.00	Tin-Base Babbitts	76	72
nconel	300	290	Cordierite	70	-
arbon Steels	300	230	Grade A Tin	65	60
obalt (cast)		290	Magnesium Alloys	65	64
ow Alloy Steels (cast)	300	200	Phenolics, Elec	50	30
Aica, Natural	300	200	Lead-Base Babbitts	42	-
lickel & Its Alloys	300	190	Lead-base babbitts	35.5	28
litriding Steels	300	290	Nickel-Base Superalloys	33	8
Iltra High Strength Steels	300	294	Phenolics, Shock & Ht Res	20	15
Iranium	300	-	Lead & Its Alloys		9,9
r-Ni-Fe Superalloys	299	280	Melamines, Filled	19.5	
Vrought Irons	295	_	Titanium & Its Alloys	17.5	13
Wrought Hous Stainlage Chaple	294	280	Ureas	16	13
Age Hardenable Stainless Steels	290	280	Phenolics, GP	13	7
Austenitic Stainless Steels	290	200	Polystyrenes, Glass-Filled	13	11
erritic Stainless Steels	290		Tin Bronzes (cast), High Leaded	13	8.5
ree-Cutting Steels		250	Diallyl Phthalate	12	6
feat Resistant Alloys (cast)	290	230	Rubber Phenolics	9	3
Nartensitic Stainless Steels	290	240	Nylon, Glass-Filled	8.6	1.2
Stainless Steels (cast)	290	240		7	5
Pearlitic Malleable Irons	280	-	Polyvinyl Formal	6	2.5
antalum	270		Modified Polystyrenes	5	3.5
Monel	260	-	Acrylics, GP	5	4
Mica, Synthetic	250	-	Phenolics (cast), Mech & Chem	-	4
Standard Nodular or Ductile Irons	250	185	Polystyrenes, GP	5	
Standard Malleable Irons	250		Phenolics (cast), Decorative	4.5	3
	240	210	Nylon 66 & 610	4.1	1.6
ow Expansion Nickel Alloys	220	180	Polyvinyl Butyral	4	3.5
Cupro-Nickels	210	100	Nylon 6 & 11	3.6	1.5
Platinum			Ethyl Cellulose	3.5	0.5
Zircon	210	90	Acrylics, High Impact	3	2.2
Gray Irons	200	30	Allyls (cast)	3	2
Hafnium & Vanadium	200		Allyls (Cast)	3	1.5
Austenitic Nodular Irons	185		CFE Fluorocarbons	3	1
Aluminum Bronzes (cast)	180	150	Phenolics (cast), Transparent	2.9	1
lickel Silvers	180	175	ABS Resins	2.3	1.
Silicon Bronzes	180	150	Carbon		1.
Polycrystalline Glass	173	125	Cellulose Nitrate	2.2	
onnos	170		Vinylidene Chloride	2	0.
Copper	1,00		Graphite	1.8	0.
Gilding, 95% & Commercial	170		Polypropylene	1.55	-
Bronze, 90%	170	140	TFE Fluorocarbons	0.65	0.
Leaded Brasses	2.0	140	Polycarbonate	0.33	-
Palladium	170	100	Polyethylene, Low Density	0.27	0.3
Phosphor Bronzes	170	150	Polyvinyl Chloride, Nonrigid	0.030	0.6

 $<sup>\</sup>star$  Values represent high and low sides of a range of typical values at room temperature.

# Yield Strength of Metals\* 1000 pai

Material 4	High	Low	Material ♣	High	Lov
Martensitic Stainless Steels, H & T	275	60	Austenitic Stainless Steels, Ann.	55	30
Ultra High Strength Steels, H & T	250	239	Beryllium, Ann	55	45
Low Alloy Steels (40XX), H & T	231	85	Chromium Copper, Hard	55	-
Low Alloy Steels (92XX), H & T	226	215	Ferritic Stainless Steels, Ann	55	35
Age Hardenable Stainless Steels, Sol'n		1	Commercial Bronze, 90%, Hard	54	-
Tr & Aged	225	42	Naval Brass, Half Hard	53	-
itanium & Its Alloys, Ht Tr	220	150	Free-Cutting Brass, Half Hard	52	-
ow Alloy Steels (41XX), H & T	215	170	Aluminum & Its Alloys, Hard	50	22
ow Alloy Steels (51XX), H & T	208	114	Gilding, 95%, Hard	50	-
litriding Steels, H & T	202	90	Leaded Commercial Bronze, Half Hard	50	-
ow Alloy Steels (43XX), H & T	200	154	Sulfur Copper, Half Hard	48	-
	194	98	Aluminum Bronzes (cast)	45	27
ow Alloy Steels (86XX, 87XX), H & T.		1		45	21
ligh Temperature Steels, H & T	186	117	Copper, Hard		
ow Alloy Steels (61XX), H & T	179	94	Thorium, CW	45	11
ow Alloy Steels (cast)	170	45	Zirconium & Its Alloys, Ann	45	19
tainless Steels (cast), H & T	165	67	Magnesium Alloys	44	19
ow Alloy Steels (46XX), H & T	160	75	Silver, CW	44	-
itanium & Its Alloys, Ann	160	40	Tellurium Copper, Half Hard	44	0.0
lickel-Base Superalloys, Sol'n Tr &			Cobalt (cast)	43	20
Aged	154	92	Aluminum & Its Alloys (cast), Sol'n Tr		
eryllium-Copper, Hard	150	130	& Aged	42	20
arbon Steels, H & T	142	86	Low Expansion Nickel Alloys, Ann	40	33
r-Ni-Fe Superalloys, Sol'n Tr & Aged	142	71	Nickel Brasses & Bronzes (cast),		
ustenitic Stainless Steels, CW	140	75	Leaded	40	15
odular Irons	125	45	Standard Malleable Irons	40	32
lickel-Base Superalloys (cast)	120	105	Austenitic Nodular Irons	38	32
lickel & Its Alloys, Ann. & Age Hard	120	90	Beryllium-Copper, Ann.	35	25
ow Alloy Steels (13XX), H & T	118	100	Hafnium, Ann.	32	_
obalt-Base Superalloys, Sol'n Tr &	110	100	Gold, CW	30	_
	112	67		30	8
Aged	113	25	Magnesium Alloys (cast)		18
lartensitic Stainless Steels, Ann.	105		Nickel Silvers, Ann.	30	10
ree-Cutting Steels, CD	100	60	Palladium, CW	30	22 .
ow Alloy Steels (25XX), H & T	100	94	Tin & Aluminum Brasses, Ann	30	14
earlitic Malleable Irons	100	45	Phosphor Bronzes, Ann.	28	
rconium & Its Alloys, CW	98	58	Platinum, CW	27	-
afnium, CW	96	-	Wrought Irons, HR	27	-
eat Resistant Nodular Irons	95	45	Aluminum & Its Alloys (cast)	26	8
r-Ni-Co-Fe Superalloys, Sol'n Tr &			Tin Bronzes (cast), Leaded	26	16
Aged	91	58	Thorium, Ann.	26	ann.
ickel Silvers, Hard	90	74	Uranium, Ann.	25	-
ellow Brasses (cast), High Strength	90	25	Red Brasses (cast), Leaded	24	12
licon Bronzes, Hard	88	50	Aluminum & Its Alloys, Ann.	23	4
ainless Steels (cast)	85	31	Cupro-Nickels, Ann.	22	15
arbon Steels, HR	84	29	Tin Bronzes (cast), High Leaded	22	11
eat Resistant Alloys (cast), Ht Tr	81	43	Muntz Metal, Ann.	21	200
erritic Stainless Steels, CW	80	45	Architectural Bronze (extr)	20	-
urbon Steels, CW	79	33		20	_
	75	50	Forging Brass (extr)	20	17
osphor Bronzes, Hard		48	Leaded Brasses, Ann.		11
rconium Copper, Hard	75		Yellow Brasses (cast), Leaded	20	11
uminum & Its Alloys, Sol'n Tr & Aged	73	31	Ingot Iron, Ann	19	-
pro-Nickels, Hard	73		Free-Cutting Brass, Ann.	18	-
ckel-Base Superalloys, Sol'n Tr	72	52	Chromium Copper, Ann.	15	
uminum Bronzes (cast), Ht Tr	70	40	Yellow Brass, Ann	14	-
rbon Steels (cast)	70	30	Low Brass, 80%, Ann	12	-
w Expansion Nickel Alloys, CW	70	-	Cartridge Brass, 70%, Ann	11	-
got Iron, CD	69	-	Commercial Bronze, 90%, Ann.	10	_
ckel & Its Alloys, Ann	65	12	Copper, Ann.	10	-
rtridge Brass, 70%, Hard	63	_	Gilding, 95%; Ann.	10	-
	60	53	Red Brass, 85%, Ann.	10	-
		52	Silver, Ann.	8	
& Aluminum Brasses, Half Hard	60		Situati, Miller and a second and a second as a second	U	
n & Aluminum Brasses, Half Hard aded Brasses, Hard	60			6	2
n & Aluminum Brasses, Half Hard aded Brasses, Hard inganese Bronze (A), Half Hard	60	-	Tin & Its Alloys, CR	6	2
n & Äluminum Brasses, Half Hard	60 60	15	Tin & Its Alloys, CR	5.5	2
n & Aluminum Brasses, Half Hard aded Brasses, Hard unganese Bronze (A), Half Hard icon Bronzes, Ann Illow Brass, Hard w Brass, 80%, Hard	60	-	Tin & Its Alloys, CR		2 - 0.8

a Values represent high and low sides of a range of typical values at 0.2% offset.

Comparison of Material:

# Comparisons of Materials

# Tensile Strength\*

Material 4	High	Low	Material +	High	Low
Rhodium, CW	300		Stainless Steels (cast)	105	69
Tungsten, CW	300	70	Asbestos Fibers	100	80
Iltra High Strength Steels, H & T	295	279	Carbon Steels (cast)	100	60
lartensitic Stainless Steels, H & T.	285	90	Columbium, CW	100	
ow Alloy Steels (40XX), H & T	269	120	Heat Resistant Nodular Irons	100	60
ow Alloy Steels (92XX), H & T	258	232	Silicon Bronzes, Hard	100	70
ge Hardenable Stainless Steels, Sol'n			Tantalum, Ann	100	50
Tr & Aged	240	86	Aluminum Bronzes (cast)	95	75
itanium & Its Alloys, Ht Tr	240	160	Carbon Steels, CW	92	56
igh Temperature Steels, H & T	235	139	Beryllium, Ann	90	60
luminum Silicate Fibers	230	50	Ferritic Stainless Steels, CW	90	75
ow Alloy Steels (41XX), H & T	230	200	Polyethylene Fibers	90	11
ow Alloy Steels (51XX), H & T	224	143	Silicon Bronzes, Ann	90	40
lass Fibers	220	200	Uranium, Ann.	90	10
ow Alloy Steels (43XX), H & T	220	180	Ferritic Stainless Steels, Ann.	85	65
				85	8
tainless Steels (cast), H & T	220	110	Plastics Laminates, Low Pressure		75
ow Alloy Steels (86XX, 87XX), H & T.	214	122	Tin & Aluminum Brasses, Half Hard	84	
itriding Steels, H & T	206	121	Aluminum & Its Alloys, Sol'n Tr & Aged.	83	35
ickel-Base Superalloys, Sol'n Tr &			-Animal Fibers	83	20
Aged	205	162	Beryllium-Copper, Ann	80	60
ow Alloy Steels (cast)	200	70	Cupro-Nickels, Hard & Light Drawn	80	60
r-Ni-Fe Superalloys, Sol'n Tr & Aged . ]	196	114	Leaded Brasses, Hard	80	55
ickel & Its Alloys, Ann. & Age Hard	190	130	Zirconium Copper, Hard	80	56
arbon Steels, H & T	189	113	Hafnium, Ann	77	****
ow Alloy Steels (61XX), H & T	187	125	Low Expansion Nickel Alloys, Ann	77	68
ustenitic Stainless Steels, CW	185	110	Cartridge Brass, 70%, Hard	76	
eryllium-Copper, Hard	185	165	Gray Irons	75	15
ow Alloy Steels (46XX), H & T	185	100	Low Brass, 80%, Hard.	74	_
antalum, CW	180	110	Yellow Brass, Hard	74	
olybdenum, CW.	175	120		73	
			Ingot Iron, CD	73	
tanium & Its Alloys, Ann	170	110	Rhodium, Ann	72	
obalt-Base Superalloys, Sol'n Tr &		101	Vanadium, Ann.		_
Aged	165	101	Red Brass, 85%, Hard	70	
Illulosic Fibers	155	20	Austenitic Nodular Irons	68	58
Ni-Co-Fe Superalloys, Sol'n Tr & Aged.	154	118	Free-Cutting Brass, Half Hard	68	
odular Irons	150	60	Zirconium & Its Alloys, Ann	68	29
ckel & Its Alloys (cast), Ann. & Aged.	145	30	Phosphor Bronzes, Ann	66	40
Ingsten-Titanium Carbide Cermet	145	118	Nickel Brasses & Bronzes (cast), Leaded.	65	30
rbon Steels, HR	142	51	Tin & Aluminum Brasses, Ann	65	53
w Expansion Nickel Alloys, CW	140	90	Vanadium, Ann	64	-
w Alloy Steels (13XX), H & T	137	122	Nickel Silvers, Ann	63	49
tanium Carbide Cermet	134	26	Chromium Copper, Hard	62	-
st Fibers	132	57	Commercial Bronze, 90%, Hard	61	-
ckel-Base Superalloys, Soi'n Tr	131	114	Aluminum & Its Alloys, Hard	60	22
	130	85	Architectural Bronze (extr)	60	
olybdenum, Ann	130	117	Cupro-Nickels, Ann.	60	44
	-	65		60	49
osphor Bronzes, Hard	130		Leaded Brasses, Ann	60	52
ngsten Carbide Cermet	130	E0	Standard Malleable Irons		26
lon Fiber	128	59	Acrylic Fibers	57	
lyester Fibers	126	67	Gilding, 95%, Hard	56	
rd Fibers	125	100	Copper, Hard	55	50
rtensitic Stainless Steels, Ann	125	65	Leaded Commercial Bronze, Half Hard	55	-
w Alloy Steels (25XX), H & T	120	113	Micas, Natural & Synthetic	55	40
kel & Its Alloys, Ann	120	50	Magnesium Alloys	55	34
arlitic Malleable Irons	120	65	Muntz Metal, Ann	54	-
low Brasses (cast), High Strength	120	60	Silver, CW	54	-
minum Bronzes (cast), Ht Tr	115	90	Forging Brass (extr)	52	-
stenitic Stainless Steels, Ann	115	80	Columbium, Ann	50	-
at Resistant Alloys (cast), Ht Tr	115	73	Sulfur Copper, Half Hard	50	_
	113	112	Aluminum & Its Alloys (cast), Sol'n Tr		
nadium & Hafnium, CW		70		49	36
ee-Cutting Steels, CD	110		& Aged		
at Resistant Steels (cast)	110	65	Free-Cutting Brass, Ann	49	-
tton Fiber	109	44	Thorium, CW	49	-
nadium, CW	109	_	Tellurium Copper, Half Hard	48	-
conium & Its Alloys, CW	108	82	Tin Bronzes (cast), Leaded	48	33
ckel Silvers, Hard	105	83	Wrought Irons, HR	48	39

<sup>·</sup> Values represent high and low sides of a range of typical values at room temperature.

# Tensile Strength:

Material *	High	Low	Material .	High	Low
Zinc & Its Alloys (cast)	4 .6	25	Tin & Its Alloys, CR	8.7	2.8
Fluorocarbon Fiber	47		Tin & Its Alloys, Ann	8.6	2.2
Palladium, CW	47		ABS Resins	8.5	3
		20		8.5	1.9
Red Brasses (cast), Leaded	46	29	Cellulose Acetate		
'ellow Brass, Ann	46	-	Polyvinyl Butyral	8.5	4
inc & Its Alloys, CR	46	21	Polyvinyl Chloride Film, Rigid	8.5	6.5
luminum & Its Alloys, Ann	45	12	Acrylics (cast), GP	8	6
Platinum, CW	45	34	Cellulose Nitrate	8	7
/inyl Fibers	45	12	Polyethylene Film	8	1.6
		30		8	5
ellow Brasses (cast), Leaded	45	30	Polystyrenes, GP	0	3
Cartridge Brass, 70%, Ann	44	-	Wood Comp Board (par. to sur), Hard-		-
Numinum & Its Alloys (cast)	43	19	board	7.8	3
ngot Iron, Ann	42	-	Cellulose Propionate	7.5	1.5
ow Brass, 80%, Ann.	42		Lead & Its Alloys (cast)	7.4	2
linc & Its Alloys, HR	42	19.5	Acrylics, High Impact	7.3	5.5
					4
flagnesium Alloys (cast)	40	23	Diallyl Phthalate	7	
'inylidene Chloride	40	4	Electrical Ceramics	7	2.5
Ilumina Ceramics	39	20	Ethyl Cellulose	7	3
led Brass, 85%, Ann	39		Mica, Glass-Bonded	7	5
				6.8	1.9
in Bronze (cast), High Leaded	38	25	Cellulose Acetate Butyrate		6.3
hromium Carbide Cermet	37	36	CFE Film	6.6	0.3
commercial Bronze, 90%, Ann	37	-	Chlorinated Polyether	6	_
Plastic Laminates, High Pressure	37	7	Rubber Hydrochloride Film	6	5
hromium Copper, Ann	35		Urethane Rubber (gum)	>5	
		20	OFF Fluoresshape		4.6
opper, Ann	35	32	CFE Fluorocarbons	5.7	4.0
obalt (cast)	34.4		Polyprophylene	5	-
ilding, 95%, Ann	34	-	Polyvinyl Alcohol	5	1
horium, Ann.	34		Polyvinyl Chloride Film, Nonrigid	5	1
			Silicones (molded)	5	4
old, CW	32	1		3	4
lylon, Glass-Filled	31	19	Wood Comp Board (par. to sur),		
alladium, Ann	30		Particle	5	0.5
olyester Film	28	17	Lead & Its Alloys (rolled)	4.7	2.4
	26	17	Natural Rubber (black)	4.5	3.5
latinum, Ann					3
ilicon Carbide	25	3	Nitrile Rubber (black)	4.5	
oron Carbide	22.5	-	Polythylene, High Density	4.4	2.9
ilver, Ann	22		Alkyds, GP & Elec	4	3
llumina Cermets	21		Neoprene Rubber (black)	4	3
		7		4	1.5
ellophane	19	/	PVC-Nitrile Rubber Blend Film		
old, Ann	19	****	Styrene-Butadiene Rubber (black)	3.5	2.5
ylon 6 Film	17	13.8	TFE Fluorocarbons	3.5	2.5
olystyrenes, Glass-Filled	17	11	Lead & Its Alloys (extr)	3.3	2
alayinglidene Chloride Film			Butyl Rubber (black)	3	2.5
olyvinylidene Chloride Film	15	7		- 1	
teatite	15	4.8	Cordierite	3	_
ylon 66 & 610	12.6	7.1	TFE Film	3	2
poxies (cast)	12	0.1	Polyethylene, Medium Density	2.4	2
ylon 6 & 11	12	8.5	Viton Rubber (gum)	>2	atres
		7		2	0.4
olystyrene Film	12		Graphite	2	0.4
rcon	12	4.5	Wood Comp Board (par. to sur), Soft-	-	
in-Lead-Antimony Alloys (cast)	11.8	6.8	board	2	0.2
odified Polystyrenes	11	3	Fluorinated Acrylic Rubber (gum)	1.2	-
	11	9	Urethane Foamed-in-Place, Rigid	1.2	0.01
olyvinyl Formal				1.1	0.9
crylics (molded, extr)	10.5	5.5	Carbon		
olycarbonate	10.5	9	Polysulfide Rubber (gum)	>1	
cetal	10	-	Silicone Rubber (gum)	1	0.6
lkyds, Impact	10	6	Polyethylene, Low Density	0.9	2.5
novine (molded)	10	8	Wool Felts, Sheet	0.8	0.4
oxies (molded)					0.4
hyl Cellulose Film	10	6	Polyethylene Foam, Flexible	0.67	0.00
rsterite	10	most.	Prefoamed Epoxy, Rigid	0.65	0.05
elamines	10	5	Wool Felts, Roll	0.6	0.08
nenolics (molded)	10	3.5	Vinyl Foams, Flexible	0.2	0.01
				0.19	0.03
olyesters (cast)	10	0.9	Prefoamed Polystyrene, Rigid		
olyprophylene Film	10	5	Prefoamed Cellulose Acetate, Rigid	0.18	0.11
olyvinyl Alcohol Film	10	6	Polystyrene Foamed-in-Place, Rigid	0.13	0.03
eas	10	5	Neoprene Foams	0.1	0.02
ard Rubber	9.3	2	Butadiene-Styrene Foams	80.0	
ethylstyrenes	9.3	6.6	Phenolic Foamed-in-Place, Rigid	0.075	0.00
	0	2.5	Butadiene-Acrylonitrile Foams	0.04	-
enolics (cast)	9	2.5	Natural Rubber Foam	0.04	

<sup>\*</sup> Values represent high and low sides of a range of typical values at room temperature.

### **Elongation**<sup>a</sup>

Porcent

Material 4	High	Low	Material &	High	Lov
Butyl Rubber (black)	850	650	Free-Cutting Brass, Ann.	53	_
Polyethylene Film	800	50	Low Brass, 80%, Ann.	52	
Jrethane Rubber (gum)	750	540	Magnesium Alloys (cast), Sol'n Tr &		
Polyethylene, Low Density	725	80	Aged	51	_
Polypropylene	700	500	Thorium, Ann.	51	
Natural Rubber (black)	650	550	Beryllium-Copper, Ann.	50	35
	650	450		50	15
Nitrile Rubber (black)		1000	Cellophane		24
Polysulfide Rubber (gum)	650	450	Monel, Ann.	50	
Neoprene Rubber (black)	600	500	Nickel-Base Superalloys, Sol'n Tr	50	43
Polyvinyl Alcohol	600	300	Nickel Silvers, Ann.	50	32
Styrene-Butadiene Rubber (black)	600	500	Pewter, CR	50	
Polyvinyl Chloride Film, Nonrigid	500	50	Zinc Alloys, HR	50	10
PVC-Nitrile Rubber Blend Film	500	250	Zinc, CR	50	30
Rubber Hydrochloride Film	500	350	Cr-Ni-Co-Fe Superalloys, Sol'n Tr &		
Polyvinyl Chloride	450	5	Aged	49	3
Polyethylene, Medium Density	425	200	Low Expansion Nickel Alloys, Ann	49	43
olyethylene, High Density	400	12	Monel (cast)	49	1
Silicone Rubber (gum)	400	60	Ingot Iron, Ann.	48	_
latural Rubber Foam	380	-	Red Brass, 85%, Ann.	48	-
iton Rubber (gum)	>350		Silver, Ann.	48	_
FE Fluorocarbons	350	250	Naval Brass, Ann.	47	
Julea CE 9 C10	320	60	Soft Leads (chill cast)	47	39
lylon 66 & 610	4000			4/	33
olyesters (cast), Nonrigid	310	30	Age Hardenable Stainless Steels, Sol'n	AF	2
olyethylene Foam, Flexible	310		Tr & Aged	45	3
luorinated Acrylic Rubber (gum)	300		Aluminum & Its Alloys, Ann	45	17
lylon 6 & 11	300	100	Commercial Bronze, 90%, Ann	45	-
inyl Foams, Flexible	300	75	Copper, Ann.	45	35
FE Film	250	200	Cupro-Nickels, Ann.	45	27
lylon 6 Film	>200		Cupro-Nickels, Light Drawn	45	42
olypropylene Film	>200	_	Forging Brass (extr)	45	-
BS Resins	200	5	Gilding, 95%, Ann.	45	-
FE Film	200	90	Gold, Ann.	45	_
FE Fluorocarbons	175	125	Grade A Tin. Ann.	45	-
hlorinated Polyether	160	60	Modified Polystyrenes	45	1
poxies (cast)	150	2	Muntz Metal, Ann.	45	
ickel & Its Alloys, Ann.	130	25	Nickel & Its Alloys (cast)	45	1
		70		42	20
olyester Film	130	7.5	Acrylic Fibers	1.00	4
nyl Fibers	120	15	Molybdenum, Ann	42	
sycarbonate	100	60	Nylon Fiber	42	16
olyethylene Fibers	80	-	Sulfur Copper, Ann.	42	-
ead & Its Alloys (extr)	75	48	Cr-Ni-Fe Superalloys, Sol'n Tr & Aged	41	16
ellulose Acetate Butyrate	74	38	Austenitic Nodular Irons	40	7
ellulose Acetate	70	6	Chromium Copper, Ann.	40	-
ellulosic Films	70	15	Palladium, Ann.	40	24
hosphor Bronzes, Ann.	70	48	Pewter, Ann.	40	
hite Metal, Ann.	70	_	Platinum, Ann.	40	30
artridge Brass, 70%, Ann.	66	_	Polyvinylidene Chloride Film	40	25
dmiralty Brass, Ann.	65		Silicon Bronzes, Hard	40	15
ellow Brass, Ann.	65		Tantalum, Ann.	40	11
no & Ite Allows UD	65	10	Tin Bronzes (cast), Leaded	40	15
nc & Its Alloys, HR	00	10		40	13
balt-Base Superalloys, Sol'n Tr &			Tin Foil, CR		10
Aged	64	2	Yellow Brasses (cast), Leaded	40	15
licon Bronzes, Ann.	63	20	Carbon Steels, HR	39	9
tanium Carbide Cermet	61	0	Wool Felts (at 100 psi), Roll	39	8
stenitic Stainless Steels, Ann	60	45	Polyester Fibers	36	9
ustenitic Stainless Steels, CW	60	8	Aluminum Bronzes (cast)	35	7
Illulose Propionate	60	50	Animal Fibers	35	13
ard Lead (rolled)	60	16	Carbon Steels, CW	35	20
llyvinyl Butyral	60	5	Ethyl Cellulose Film	35	20
nc & Its Alloys, CR	60	10	Grade A Tin, CR	35	
oft Leads (rolled)	57	43	Heat Resistant Alloys (cast)	35	4
ade A Tin (cost)	55		Martensitic Stainless Steels, Ann.	35	14
ade A Tin (cast)aded Brasses, Ann	55	30	Red Brasses (cast), Leaded	35	15
					1.7

<sup>\*</sup> Values represent high and low sides of a range of typical values at room temperature.

# Elongation\*

Material -	High	Low	Material .	High	Lov
Cellulosic Fibers	34	6	Wrought Irons, HR	14	2
Hard Rubber	33	1	Fluorocarbon Fiber	13	-
Manganese Bronze (A), Ann	33	_	Low Alloy Steels (51XX), H & T	13	-
arbon Steels (cast)	32	20	Phosphor Bronzes, Hard	13	8
rchitectural Bronze (extr)	30	_	Uranium, Ann	13	_
obalt (cast)	30	4	Beryllium-Copper, Hard	12	3
olumbium, Ann	30	_	Chromium Copper, Hard	12	-
erritic Stainless Steels, Ann	30	20	Ingot Iron, CD	12	
artensitic Stainless Steels, H & T	30	2	Leaded Commercial Bronze, Half Hard	12	
		10		12	8
ickel Brasses & Bronzes (cast), Leaded	30	10	Low Alloy Steels (40XX), H & T	12	10
oft Leads (sand cast)	30	-		-	10
tainless Steels (cast), H & T	30	1	Sulfur Copper, Half Hard	12	-
inylidene Chloride	30	15	Tellurium Copper, Half Hard	12	2
anadium, Ann	28	-	Titanium & Its Alloys, Ht Tr	12	3
/hite Metal, CR	28	-	Ultra High Strength Steels, H & T	12	5.5
/ool Felts (at 100 psi), Sheet	28	2	Aluminum & Its Alloys (cast), Sol'n Tr		
inc Alloys, CR	28	-	& Aged	10	0.5
rconium & Its Alloys, Ann	27	22	Hafnium, CW	10	-
ow Alloy Steels (cast)	26	5	Low Alloy Steels (92XX), H & T	10	9
crylics (molded, extr)	>25	3	Polystyrene Film	10	3
erritic Stainless Steels, CW	25	15	Zinc & Its Alloys (cast)	10	1
igh Alloy Steels (cast), Ht Tr	25	4	Zirconium & Its Alloys, CW	10	1.5
ow Alloy Steels (25XX), H & T	25	22	Copper, Hard	10	1.5
lalleable Irons	25	2	Monel, Age H	10	5
lickel-Base Superalloys, Sol'n Tr &	20	-	Aluminum & Its Alloys (cast)	9	2
	25	14	Cartridge Brass; 70%, Hard	8	-
Aged	25	10		8	
ickel & Its Alloys, Ann. & Age Hard			Yellow Brass, Hard	7.5	1
odular Irons	25	2	Hard Fibers		1
olypropylene Fiber	25	12	Low Brass, 80%, Hard	7	3
olyvinyl Chloride Film, Rigid	25	5	Cotton Fiber	7	
tandard Malleable Irons	25	10	Acrylics (cast), GP	7	2
itanium & Its Alloys, Ann	25	10	Nickel-Base Superalloys (cast)	6	5
irconium Copper, Hard	25	5	Bast Fibers	6	3
afnium, Ann	24		Cupro-Nickels, Hard	6	-
lard Lead Alloys (chill cast)	24	16	Beryllium, Ann	5	2
lonel, Ann. & Age H	24	14	Columbium, CW	5	
arbon Steels, H & T	23	11	Commercial Bronze, 90%, Hard	5	-
litriding Steels, H & T	23	15	Gilding, 95%, Hard	5	-
lluminum & Its Alloys, Sol'n Tr & Aged	22	11	Nickel Silvers, Hard	5	3
ree-Cutting Steels, CD	22	10	Methylstyrenes	5	2.5
	22	4	Polyesters (cast), Rigid	5	Liv
in-Base Babbitts (die cast)				5	-
ow Alloy Steels (61XX), H & T	21	13	Red Brass, 85%, Hard	4	
ow Alloys Steels (86XX, 87XX), H & T.	21	12	Gold, CW		-
leat Resistant Nodular Irons	20	0	Hard Rubber, GP	4	2
ow Alloy Steels (13XX), H & T	20	19	Nickel & Its Alloys (cast), Ann. & Aged.	4	1
ow Expansion Nickel Alloys, CW	20	-	Phosphor Bronzes, Spring	4	3
laval Brass, Half Hard	20	-	Glass Fibers	3.8	2
ofyvinyl Formal	20	5	Platinum, CW	3.5	2.5
in Bronzes (cast), High Leaded	20	7	Vanadium, CW	3	-
nconel (cast)	19	1	Aluminum Silicate Fibers	2.7	1.4
langanese Bronze (A), Half Hard	19	-	Hard Rubber, Chem & High Ht Res	2.6	-
lagnesium Alloys (cast)	19	3	Silver, CW	2.5	
ree-Cutting Brass, Half Hard	18	_	Polystyrenes, GP	2.4	1.5
eaded Brasses, Hard	18	6	Nylon, Glass-Filled	2.3	1.5
ow Alloy Steels (46XX), H & T	18	14	Phenolics (molded)	2.25	0.1
ow Alloy Steels (48XX), H & T	18	13	Palladium, CW	1.5	, -
			Tantalum CW	1.5	1
igh Temperature Steels, H & T	16.5	8	Tantalum, CW		
ow Alloy Steels (41XX), H & T	16	10	Polystyrenes, Glass-Filled	1.3	1.1
earlitic Malleable Irons	16	2	Molybdenum, CW	1	-
cetal	15	-	Ureas	1	-
luminum Bronzes (cast), Ht Tr	15	5	Melamines	0.8	0.3
luminum & Its Alloys, Hard	15	1.5	Cobalt	0.4	-
ow Alloy Steels (43XX), H & T	15	12	Chromium Carbide Cermet	0	-
lagnesium Alloys (forged)	15	7	Tungsten, CW	0	-

 $<sup>^{\</sup>circ}$  Values represent high and ow sides of a range of typical values at room temperature.

#### Hardness of Metals\*

Brinel

Material #	High	Low	Material .	High	Lov
Martensitic Stainless Steels, H & T	580	180	Standard Malleable Irons	156	110
Low Alloy Steels (40XX), H & T	534	415	Cartridge Brass, 70%, Hard	154	-
Low Alloy Steels (92XX), H & T	514	477	Muntz Metal, Hard	151	-
Stainless Steels (cast), H & T	470	185	Aluminum & Its Alloys, Sol'n Tr &	131	
Low Alloy Steels (43XX), H & T.	445	360	Anad	150	73
	444	429	Aged		
Low Alloy Steels (61XX), H & T			Naval Brass, Hard	150	130
Low Alloy Steels (51XX), H & T	444	302	Nickel Brasses & Bronzes (cast), Leaded	150	50
Low Alloy Steels (41XX), H & T	444	375	Standard Malleable Irons	147	103
Low Alloy Steels (86XX, 87XX), H & T.	423	245	Low Expansion Nickel Alloys, Ann	144	132
Nitriding Steels, H & T	415	230	Ingot Iron, CD	142	
Low Alloy Steels (cast)	400	150	Low Carbon Steels, HR	141	119
High Carbon Steels, H & T	390	310	Aluminum & Its Alloys (cast), Sol'n Tr		
Low Alloy Steels (46XX), H & T	390		& Aged	140	80
Rhodium, CW	390	260	Yellow Brass, Hard	140	
Duranickel, Age H	380	300	Cobalt, Ann	138	122
Low Alloy Steels (48XX), H & T	380	325	Cobalt (cast)	135	105
Nickel & Its Alloys (cast)	380	80	Low Brass, 80%, Hard	130	103
	380	300		126	-
Nickel & Its Alloys (cast), Ann. & Aged .		300	Red Brass, 85%, Hard		-
Iridium, CW	350		Palladium, CW	109	-
Monel, Age H	350	290	Commercial Bronze, 90%, Hard	107	-
Osmium (cast)	350	-	Aluminum & Its Alloys, Hard	105	44
Nodular frons	325	140	Gilding, 95%, Hard.,	105	-
Gray Irons	300	170	Wrought Irons, HR	105	97
Heat Resistant Nodular Irons	300	140	Platinum, CW	97	13
ligh Carbon Steels, HR	289	231	Zinc Alloys (die cast)	90	82
ow Alloy Steels (13XX), H & T	285	248	Aluminum & Its Alloys (cast)	85	40
Pearlitic Malleable Irons	285	160	Magnesium Alloys (cast), Sol'n Tr & Aged	84	73
Vickel Steels, CD	272	188	Muntz Metal, Ann	82	13
	270	185		80	60
Heat Resistant Alloys (cast), Ht Tr		1	Zinc Alloys, CR		
Martensitic Stainless Steels, Ann	260	150	Tin Bronzes (cast), Leaded	80	60
.ow Alloy Steels (25XX), H & T	244	233	Aluminum & Its Alloys, Ann	75	23
Austenitic Stainless Steels, CW	240		Yellow Brasses (cast), Leaded	75	40
Numinum Bronzes (cast), Ht Tr	235	180	Tin Bronzes (cast), High Leaded	70	35
ree-Cutting Steels, CD	230	150	Ingot Iron, Ann	69	-
lickel Steels, HR	225	155	Magnesium Alloys (forged)	69	47
fellow Brasses (cast), High Strength	225	80	Magnesium Alloys (cast)	65	50
leat Resistant Alloys (cast)	223	160	Red Brasses (cast), Leaded	65	50
Manganese Steels, Ann	222	178	Magnesium Alloys (cast), Sol'n Tr	63	51
Ruthenium (cast)	220	270	Zinc Alloys, HR	61	51
'ellow Brass (cast), High Strength	220	80	Gold, CW	58	31
		181		52	38
ledium Carbon Steels, CW	219		Platinum, Ann		-
lickel-Base Superalloys, Sol'n Tr	218	187	Zinc, HR	47	37
fedium Carbon Steels, HR	214	166	Palladium, Ann	46	
Medium Carbon Steels, H & T	213	207	Copper, Ann.	40	-
tainless Steels (cast), Ann	210	195	Silver, Ann	35	25
igh Carbon Steels, Ann	208	192	Lead-Base Babbitts (chill cast)	28	14
ustenicic Nedular Irons	200	140	Tin-Base Babbitts (chill cast)	27	17
arbon Steels (cast)	200	120	Gold, Ann.	25	-
luminum Bronzes (cast)	195	120	Pewter (cast)	23	-
opper, Hard	194	-	White Metal (cast)	20	-
erritic Stainless Steels, CW	185	-	White Metal, Ann	17	
	170	150	Hard Lead Alloys (chill cast)	15.4	7
ustenitic Stainless Steels, Ann		130			1
ridium, Ann.	170	100	Pewter, Ann.	13	F 4
ow Carbon Steels, CW	165	120	Lead & Its Alloys (extr)	12.4	5.1
langanese Bronze, Half Hard	160		Hard Lead Alloys (rolled)	9.5	5.9
ellow Brass, Hard	160	-	Grade A Tin, Ann	7	-
hodium, Ann	156	55	Soft Lead (chill cast)	4.2	-

<sup>·</sup> Values represent high and low sides of a range of typical values.

#### Hardness of Plastics and Rubber\*

Material .	High	Low	Material .	High	Lov		
ROCKWELL M HARDNESS			ROCKWELL R HARDNESS				
Melamines	M125	M110	Cellulose Acetate	R121	R39		
Phenolics, Elec	M120	M100	Acetal	R120	-		
Phenolics (cast), Mech & Chem	M120	M92	Cellulose Propionate	R120	R20		
Phenolics, GP	M120	M108	Ethyl Celfulose	R120	R70		
Phenolics, Shock & Ht Res	M120	M92	ABS Resins	R118	R30		
Plastics Laminates, High Pressure	M120	M70	Nylon 6, 11, 66, & 610	R118	R103		
Plastics Laminates, Low Pressure	M120	M80	Polycarbonate	R118	_		
Ureas	M120	M116	Cellulose Nitrate	R115	R95		
Allyls (cast)	M118	M92	CFE Fluorocarbons	R115	R110		
Polyesters (cast), Rigid	M115	M65	Cellulose Acetate Butyrate	R114	R5		
poxies (cast)	M110	M76	Diallyl Phthalate	R108	R10		
poxies (molded)	M110	-	Chlorinated Polyether	R100	-		
Diallyl Phthalate	M108	M100	Polystyrenes, Glass-Filled	R100	R90		
Acrylics	M103	M80	Polypropylene	R95	R85		
Nylons, Glass Fiber-Filled	M95	M85	DUBONIETER A HARRINGO		-		
Polystyrene, Glass Fiber-Filled	M90	M80	DUROMETER A HARDNESS				
Rubber Phenolics	M90	M40	Hard Rubber	A95	A50		
Silicones (molded), GP	M89	-	Neoprene & Nitrile Rubber	A95	A40		
Nodified Polystyrenes, Ht & Chem Res	M88	M78	Butyl Rubber	A90	A40		
Polymethylstyrene	M86	M76	Natural Rubber	A90	A30		
Polyvinyl Formal	M85	-	Styrene-Butadiene Rubber	A90	A40		
Methylstyrene-Acrylonitrile	M83	-	Viton Rubber	A90	A60		
Modified Polystyrenes, Impact Res	M80	M15	Polysulfide Rubber	A85	A40		
olystyrenes, GP	M80	M68	Silicone Rubber	A85	A40		
/inylidene Chloride	M65	M50	Fluorinated Acrylic Rubber	A55	-		
Silicones (molded), Impact Res	M45	****	Urethane Rubber	A55	-		

Values represent high and low sides of a range of typical values; no relationship between different scales is implied.

#### Hardness of Nonmetallics (exc Plastics & Rubber)a

Knoop

Material -	High	Low	Material .	High	Low
Cubic Boron Nitride	7000	_	Zirconium Boride	1560	-
Diamond	7000	-	Chromium Carbide	1300	
Boron Carbide		-	Beryllia	1220	-
Titanium Boride	2720	-	Molybdenum Disilicide	1065	850
Silicon Carbide			Quartz	800	-
Titanium Carbide	2460	-	Polycrystalline Glass	703	698
Beryllium Carbide	2300	1	Glasses	500	300
Zirconium Carbide	2090		Mica, Synthetic	200	-
Tantalum Carbide		2000	Calcite	130	_
Columbium Carbide	1880	-	Mica, Natural	90	-
Tungsten Carbide		-	Gypsum	30	-
Cemented Carbides		1400	Forsterite	7.5	-
High Alumina Ceramics	. 1750	1450	Cordierite	7	Man

<sup>·</sup> Values represent high and low sides of a range of typical values.

### Impact Strength of Metals<sup>a</sup>

Notched Izod, ft-lb

Material &	High	Low	Material *	High	Low
Austenitic Stainless Steels, Ann.	165	80	Low Alloy Steels (61XX), H & T	28	13
Austenitic Stainless Steels, CW	90		Ferritic Stainless Steels, Ann.	25	2
Martensitic Stainless Steels, Ann.	90	2	Low Alloy Steels (41XX), H & T	25	12
Low Alloy Steels (25XX), H & T	85	80	High Carbon Steels, H & T	22	5
Nitriding Steels, H & T	80	65	White Metal (cast)	22	
ow Alloy Steels (86XX, 87XX), H			Carbon Steels (cast), Norm. & T	20	-
& T	76	18	High Carbon Steels, HR	18	4
Martensitic Stainless Steels, H & T.	75	2	Low Alloy Steels (51XX), H & T	16	6
ow Alloy Steels (46XX), H & T.	68	25	Tin Bronzes (cast), Leaded	16	7
Nickel-Base Superalloys	62	21	Tin (cast)	14	
Silicon Bronzes, Ann.	45	42	Low Alloy Steels (92XX), H & T	12	6
ow Alloy Steels (48XX), H & T	44	28	Red Brasses (cast), Leaded	12	6
fellow Brasses (cast), High Strength	40	7	Tin Bronzes (cast), High Leaded	8	2
ow Alloy Steels (43XX), H & T	32	16	Magnesium Alloys, Sol'n Tr	5	-4
cobalt-Base Superalloys, Sol'n Tr &	-		Magnesium Alloys (forged)	5	3
Aged	31	4	Tin-Lead-Antimony Alloys (cast)	2.5	1
Carbon Steels (cast), Ann.	30		Magnesium Alloys (cast), Sol'n Tr	2	1

<sup>\*</sup> Values represent high and low sides of a range of typical values. Values in this table are not directly camparable to those for Plastics (below) because the methods of computing test results differ.

### **Impact Strength of Plastics**

Notched Izod, ft-lb/in.

Material -	High	Low	Material .	High 3	Low 1	
Phenolics (molded), Very High Shock	33	10	Modified Polystyrenes, High Impact			
Polyvinyl Formal		0.8	Plastics Laminates, Mech	3	0.2	
Silicones, High Impact	20	15	Cellulose Acetate, Hard	2.7	0.4	
Plastics Laminates, Low Pressure	18	7	Prefoamed Polystyrene, Rigid	2.7	0.5	
Nylon, Soluble	>16	_	Rubber Phenolics	2.3	0.3	
Polycarbonate		12	Nylon 66 & 610	2	0.6	
Plastics Laminates, GP	14.4	1	Epoxies (cast), Ht Res	1.5	0.2	
Plastics Laminates, Elec	14	6	Melamines, Shock Res	1.5	0.5	
Polyethylenes, High Density	14	0.4	Acetal	1.4	-	
Alkyds, Impact	12	8	Diallyl Phthalate, Orlon-Filled	1.2	0.5	
Melamines, Glass Fiber-Filled	12	4	Polyvinyl Chloride	1.2	0.25	
Cellulose Propionate	11	0.8	Polypropylene	1.02	_	
Modified Polystyrenes, Extra High	**	0.0	Polyvinyl Butyral	1.02	0.74	
Impact	11	6	Acrylics (molded, extr)	0.8	0.2	
ABS Resins, Low Temp Impact	10	6	Epoxies (molded)	0.8	0.3	
ABS Resins, Extra High Impact	9	5	Epoxies (cast), GP	0.7	0.2	
Vinylidene Chloride		2	Acrylics (cast)	0.5	0.4	
Polyesters (cast), Nonrigid		-	Phenolics (molded), GP	0.50	0.2	
Cellulose Nitrate		5	Diallyl Phthalate, Asbestos-Filled	0.45	0.30	
Epoxies (cast), Resilient		0.5	Phenolics (cast)	0.45	0.2	
Ethyl Cellulose, High Impact		3.6	Chlorinated Polyether	0.4	-	
Polystyrenes, Glass-Filled	6.1	4.1	Melamines, Elec	0.40	0.28	
ABS Resins, High Impact	6	0.5	Methylstyrene-Acrylonitrile	0.40	0.61	
Diallyl Phthalate, Glass Fiber-Filled		0.5	Modified Polystyrenes, Ht & Chem	0.40		
Ethyl Cellulose, GP		1.8	Res	0.4	0.20	
Cellulose Acetate Butyrate		0.6	Polyesters (cast), Rigid	0.40	0.1	
Cellulose Acetate Butyrate		1.7	Alkyds, GP & Elec	0.35	0.30	
Nylon, Glass-Filled		2.5	Melamines, GP	0.35	0.24	
Diallyl Phthalate, Dacron-Filled	4.5	1.7	Polystyrenes, GP	0.35	0.2	
	4.5	1.1	Ureas	0.35	0.2	
Cellulose Acetate, Medium	4	2.5		0.33	0.2	
TFE & CFE Fluorocarbons	3.6	1.2	Allyls (cast) Silicones, GP	0.32	0.10	
Nylon 6 Phenolics (molded), Heat & Shock	3.6	0.27	Vinylidene Chloride, Oriented	0.30	0.23	

# Creep Strength of Metals

Material Form, Condition  Up to 800 F			ss (1000 ps 000 Hr at I				Stress (1000 psi) for 0.1% Creep per 1000 Hr at Indicated Temp (F)				
			400	500	600	800	300	400	500	600	800
NONFERROUS METALS										-	
Coppers	Wrought (annealed)	3-8	1.5-5	0.4-2.6		_	_	-	-	_	-
Nonleaded Brasses	Wrought (annealed)	0.9-19	2-11	0.3-23	-	-	25	5-9	1-2	-	-
Bronzes	Wrought (annealed)	14-23	5-10	2-5	-	-	-	-	-	-	-
Cupro-Nickel	Wrought (water							1.0			
Aluminum 2024-T	quenched, aged)	25-40	15-30	8-30	* "	-	20	22	13	_	-
Aluminum 7075-T	Sheet	23 12	9.5	2.5	1.5	-	30	13	3	2	-
Fitanium (commercial)	Sheet (annealed)	12	38	2.5	1.5	10	16 37	6	3	2 32	13
Fi-6AI-4V	Sheet (annealed)	_	30.	-	32	10	3/	40	3/	80	13
Ti-7AI-4Mo	Bar or Forging									ou	
	(annealed)	_	_	_	_	_	_	-	***	85	18
Above 80	0 F	1000	1100	1200	1500	1600	1000	1100	1200	1500	1600
CARBON AND LOW ALLOY S	STEELS										
ow Carbon Steel	Wrought, Cast	1.8	_	0.1	_	_	3.3-5	_	0.5		-
Carbon-Molybdenum Steels Chromium-Molybdenum	Wrought, Cast	5-7	3	1	-	-	10-12	4	2	-	-
Steels (0.5–3%)	Wrought, Cast	6–12	2-4	1-2.5	-	-	10-20	3-8	2-4.5	-	-
4-6% 6-10%	Wrought, Cast	6-7 5-9	2.5-3.5 2.5-4	1-2	_	_	8-11 8-12	5-6.5 4-6	2-3.5 2.5-3	_	-
STAINLESS STEELS							- 10	1 0	2.00		
Andrewitin Observation Observation											
Martensitic Chromium Steels (403, 410, 416, 420) Ferritic Chromium Steels	Wrought	8	3.5	1.3	-	-	9.2	4.2	2	-	-
(405, 430, 440)	Wrought	4.2-7	2.3-4.5	1.0-1.6	-	-	6-8.5	3-5	1.5-2.2	-	-
304, 316, 321, 347	Wrought	12-17	7.5-11.5	4.5-7	1-2	_	17-25	12-18.2	7-12.7	1.2-2.8	_
309	Wrought	-	-	4	0.5	-	15.9	11.6	8	1.0	-
310, 314	Wrought	17	13	8	2	-	17	13-14	9	1-2.5	-
EAT RESISTANT CAST HIG	H ALLOYS										
con Chromium Allaur											
ron-Chromium Alloys (HA, HC, HD)	Cast	-	-		-	_	-	-	_	1.2-3.5°	0.7-1.5
ron-Chromium-Nickel Alloys	Cook									25.7	
(HE, HF, HH, HI, HK, HL) lickel-Chromium Alloys (HN, HT, HU, HW, HX)	Cast	-	-	_				-	-	3.5-7*	2-4.
UPERALLOYS	Cast		-	_		-	-	-	-	6-8.5ª	3-5
nconel X		-	-	-	-	-	-	***	64	12.3	9.0
		-	-	-	-	-	-	-	20	7.1	2.4
astelloy X		-	-		-	-	-	and the same of	-	-	-
-155		-							18.45	10.3	****

\* At 1400 F. 5 At 1350 F.

# Stress-Rupture Strength of High Temperature Alloys

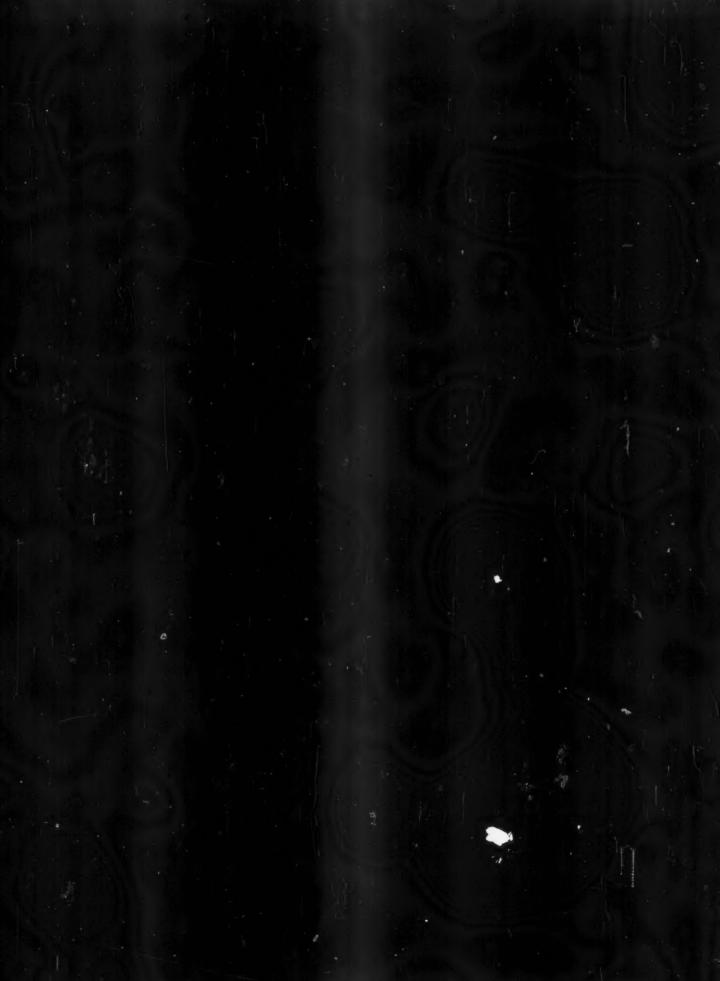
10 Hr						100 Hr						
1200 F		1500 F		1800 F		1200 F		1500 F		1800 F		
Alloy	Stress, 1000 psi	Alloy	Stress, 1000 psi	Alloy	Stress, 1000 psi	Alloy	Stress, 1000 psi	Alloy	Stress, 1000 psi	Alloy	Stress 1000 psi	
Waspaloy M-252 Incoloy 901b. W-545 Inconol X W-545 Inconol X Refractaloy 26 S-816 A-286 Inco 702a-b. Hastelloy B. Discaloy o- H-82-1a- Refractaloy 70. Hastelloy C. Nivco N-155 S-590 X-40a- Hastelloy X 16-25-6 N-155a- 19-90L HHM HTA- HTA- HTA- HTA- HTA- HTA- HTA- HTA-	120 110 95 92 92 92 83 80 75 71.5 70 70 69 66 62 62 61 58 55 52 50 46 41	Inconel 713°. René 41 U-500 1753 Waspaloy Inconel 700° GMR-235°. ° M-252 Inconel X Refractaloy 26 X-40°. S-816 HS-25 Hastelloy B°. V-36°. ° S-590 HAStelloy C°. N-155°. Hastelloy C°. N-155°. Inco 702°. ° M-286 Hastelloy X°.	60 58 55 52 48 38 36 33 31 30 29 28 27 26 26 26 25 25 24 22 22 22 20 20	Mo-0.5 Ti <sup>d</sup> Columbium <sup>d</sup> Molybdenum <sup>d</sup> Inconel 713 <sup>a</sup> V.36 <sup>b</sup> V.36 <sup>b</sup> X-40 <sup>a</sup> HS-21 <sup>a</sup> M-252 HS-25 Inconel 700 <sup>b</sup> N-155 Hastelloy X <sup>a</sup> HK <sup>a</sup> HH <sup>a</sup> Inco 702 <sup>a</sup> Inco 702 <sup>a</sup> b	65 53 30 24 16 16 16 13 12.5 12 11.5 9 8.8 8 6.5 6.5 4.2	1753 Waspaloy Inconel 700 U-212. M-252 D979 W-545 GMR-235* Incoloy 901 Refractaloy 26 HS-25. S-816. A-286. Refractaloy 70 S-816* Discaloy Hastelloy C Inconel 702 Nivco. HS-21* Hastelloy B H-155. S-590 Hastelloy C N-155* Hastelloy X HASTELLOY HASTEL	115 110 100 100 100 98 94 90 86 88 80 70 65 56 56 55 55 55 54 52 51 50 50 49.5 49 44 44 44 44 44 44 44 44 44 32 32 32 32 32 32 32 32 32 32 32 32 32	Nicrotunga Inconel 713Ca Inconel 713Ca Inconel 713Ca Inconel 713Ca Inconel 713Ca Inconel 700 Inconel 7	65 55 47 45 43 40 38 37 36 29 29 28 27 24 22 20 20 19 18 18 17 16 15.5 14 13.5 13 12 11.5 9	Mo-0.5 Ti- 0.07 Zr*. Mo-0.5 Ti- 0.07 Zr*. Mo-0.5 Ti- 0.07 Zrd. Columbiumd. Mo-0.5 Tid. Molybdenum*. Nicrotung*. Inconel 713C*. Udimet 700. GMR-235*. Udimet 500. Molybdenumd X-40*. S-816*. HS-21*. V-36. Waspaloy. HS-25. Inconel 700. N-155. HT, HK*. Inconel 702.	70 62 40 36 28 22 22 16 16 13 12 11.5 11.3 11 9.4 9 8 5.5.6 5 5.3.1	

b Estimated.

<sup>•</sup> Sheet.

d Annealed or recrystallized.

<sup>·</sup> Stress relieved.





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